

MACHINEERING PROMO 2025

PRECITOOL BELGIUM & SCT TOOLS



PRECITOOL
BELGIUM

P+K

M+S

SCT
TOOLS

FRAISES TROCHOIDALES Z5 P+K
TROCHOIDAAL FREZEN Z5 P+K


DIN 6535 HA	DIN 6535 HB	Dc	Ds	Lc	Ln	Dn	Lt	c	z	€ Promo
BLC5X03038VN	BLW5X03038VN	3,0	6	9	14	2,8	62	0,06	5	€ 43,23 € 21,62
BLC5X04038VN	BLW5X04038VN	4,0	6	12	18	3,8	62	0,08	5	€ 43,23 € 21,62
BLC5X05038VN	BLW5X05038VN	5,0	6	15	21	4,8	62	0,10	5	€ 43,23 € 21,62
BLC5X06038VN	BLW5X06038VN	6,0	6	18	24	5,7	62	0,12	5	€ 43,23 € 21,62
BLC5X08038VN	BLW5X08038VN	8,0	8	24	30	7,6	68	0,16	5	€ 55,28 € 27,64
BLC5X10038VN	BLW5X10038VN	10,0	10	30	38	9,5	80	0,20	5	€ 81,87 € 40,94
BLC5X12038VN	BLW5X12038VN	12,0	12	36	46	11,5	93	0,24	5	€ 109,18 € 54,59
BLC5X14038VN	BLW5X14038VN	14,0	14	42	50	13,5	100	0,28	5	€ 148,36 € 74,18
BLC5X16038VN	BLW5X16038VN	16,0	16	48	58	15,5	108	0,32	5	€ 203,32 € 101,66
BLC5X18038VN	BLW5X18038VN	18,0	18	54	67	17,5	115	0,36	5	€ 259,62 € 129,81
BLC5X20038VN	BLW5X20038VN	20,0	20	60	74	19,5	126	0,40	5	€ 314,92 € 157,46
BLC5X25038VN	BLW5X25038VN	25,0	25	75	92	24,0	150	0,50	5	€ 555,82 € 277,91


FRAISES TROCHOIDALES Z5 M+S
TROCHOIDAAL FREZEN Z5 M+S


DIN 6535 HA	DIN 6535 HB	Dc	Ds	Lc	Ln	Dn	Lt	c	z	€ Promo
BLC5X03042VN	BLW5X03042VN	3,0	6	9	14	2,8	62	0,06	5	€ 46,72 € 23,36
BLC5X04042VN	BLW5X04042VN	4,0	6	12	18	3,8	62	0,08	5	€ 46,72 € 23,36
BLC5X05042VN	BLW5X05042VN	5,0	6	15	21	4,8	62	0,10	5	€ 46,72 € 23,36
BLC5X06042VN	BLW5X06042VN	6,0	6	18	24	5,7	62	0,12	5	€ 46,72 € 23,36
BLC5X08042VN	BLW5X08042VN	8,0	8	24	30	7,6	68	0,16	5	€ 57,51 € 28,76
BLC5X10042VN	BLW5X10042VN	10,0	10	30	38	9,5	80	0,20	5	€ 85,45 € 42,73
BLC5X12042VN	BLW5X12042VN	12,0	12	36	46	11,5	93	0,24	5	€ 113,83 € 56,92
BLC5X14042VN	BLW5X14042VN	14,0	14	42	50	13,5	100	0,28	5	€ 160,93 € 80,47
BLC5X16042VN	BLW5X16042VN	16,0	16	48	58	15,5	108	0,32	5	€ 218,38 € 109,19
BLC5X18042VN	BLW5X18042VN	18,0	18	54	67	17,5	115	0,36	5	€ 276,38 € 138,19
BLC5X20042VN	BLW5X20042VN	20,0	20	60	74	19,5	126	0,40	5	€ 334,17 € 167,09
BLC5X25042VN	BLW5X25042VN	25,0	25	75	92	24,0	150	0,50	5	€ 584,61 € 292,31



FRAISES HPC Z4 P+K M+S | HPC FREZEN Z4 P+K M+S



DIN 6535 HA	DIN 6535 HB	Dc	Ds	Lc	Ln	Dn	Lt	c	z	€ Promo	
BLC4L03038VN	BLW4L03038VN	3,0	6	8	14	2,8	57	0,05	4	€ 39,36	€ 19,68
BLC4L03538VN	BLW4L03538VN	3,5	6	10	16	3,3	57	0,05	4	€ 39,36	€ 19,68
BLC4L04038VN	BLW4L04038VN	4,0	6	11	16	3,8	57	0,05	4	€ 39,36	€ 19,68
BLC4L04538VN	BLW4L04538VN	4,5	6	11	18	4,3	57	0,07	4	€ 39,36	€ 19,68
BLC4L05038VN	BLW4L05038VN	5,0	6	13	18	4,8	57	0,10	4	€ 39,36	€ 19,68
BLC4L06038VN	BLW4L06038VN	6,0	6	13	19	5,7	57	0,10	4	€ 39,36	€ 19,68
BLC4L08038VN	BLW4L08038VN	8,0	8	19	25	7,6	63	0,20	4	€ 49,56	€ 24,78
BLC4L10038VN	BLW4L10038VN	10,0	10	22	30	9,5	72	0,25	4	€ 77,26	€ 38,63
BLC4L12038VN	BLW4L12038VN	12,0	12	26	36	11,5	83	0,30	4	€ 96,46	€ 48,23
BLC4L14038VN	BLW4L14038VN	14,0	14	26	36	13,5	83	0,35	4	€ 133,49	€ 66,75
BLC4L16038VN	BLW4L16038VN	16,0	16	32	42	15,5	92	0,40	4	€ 157,89	€ 78,95
BLC4L18038VN	BLW4L18038VN	18,0	18	32	42	17,5	92	0,45	4	€ 207,03	€ 103,52
BLC4L20038VN	BLW4L20038VN	20,0	20,0	38	52	19,5	104	0,50	4	€ 240,56	€ 120,28



FRAISES A EBAVURER 90 ° | AFBRAAMFREZEN 90 °



DIN 6535 HA	DIN 6535 HB	Dc	Ds	Lc	Ln	Dn	Lt	c	z	€ Promo	
BLC4L060A90S	-	-	6	-	-	-	57	45°	4	€ 24,49	€ 12,25
BLC4L080A90S	-	-	8	-	-	-	63	45°	4	€ 33,96	€ 16,98
BLC4L100A90S	-	-	10	-	-	-	72	45°	4	€ 50,68	€ 25,34
BLC4L120A90S	-	-	12	-	-	-	83	45°	4	€ 73,08	€ 36,54



ISO UNI - Cutters for general use and mixed production

- Z2, Z3, Z4, Z5 and multi Z end mills
- Specific roughing geometries
- Ball nose end mills
- Chamfer tools



ISO P+K - Cutters for steel and cast iron applications

- High performance cutters
- Variable helix
- Unequal index
- Drilling and ramping operations
- Trochoidal applications (Z5 and Z7)
- Specific steel geometries
- Ball nose end mills



ISO H - Cutters for hardened materials

- High performance cutters for hardened materials up to 70 HRC
- Chamfer or radius
- High feed applications
- Extremely durable coatings
- 3D-milling
- Finishing operations



ISO M+S - Cutters for machining of stainless steel, titanium and heat resistant alloys

- High performance cutters
- Variable helix
- Unequal index
- Cutting edge preparation
- Trochoidal applications (Z5 and Z7)
- Specific geometries for difficult to machine stainless steel, Duplex, Super Duplex
- Dedicated tools to machine high temperature super alloys as Inconel, Hasteloy, Haynes



ISO N - Cutters for aluminium applications

- High performance cutters
- Z1, Z2, Z3 en Z4 end mills
- Variable helix
- Tot 5xD relief lengths
- Trochoidale applications (Z4)
- Blank polished tools
- ta-C high-performance coating for productive and high precision applications
- ZrN coating
- Wide range of radius sizes available

