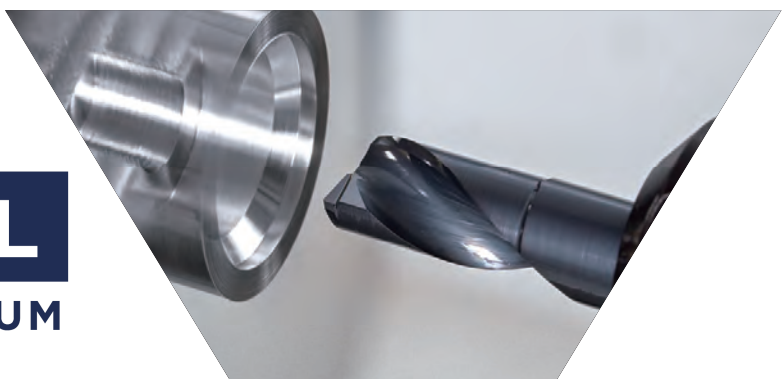




PROMOTIONS

Valid from 1st January to 30th June, 2025

1st half
2025



PRECITool

BELGIUM

SOLID CARBIDE BORING BAR FOR SMALL-DIAMETER DRILLING AND TURNING

Multifunctional solid carbide boring bar for small-diameter drilling and various turning processes

BUY 4 solid carbide bars

AND

GET 1 corresponding sleeve

40 %
additional discount!

Solid Carbide bars (Grade SH725):

TBMFR07...

Sleeve:

JBBS16-7-L100C-4N

JBBS19-7-L100C-4N

JBBS20-7-L100C-4N

JBBS22-7-L100C-4N

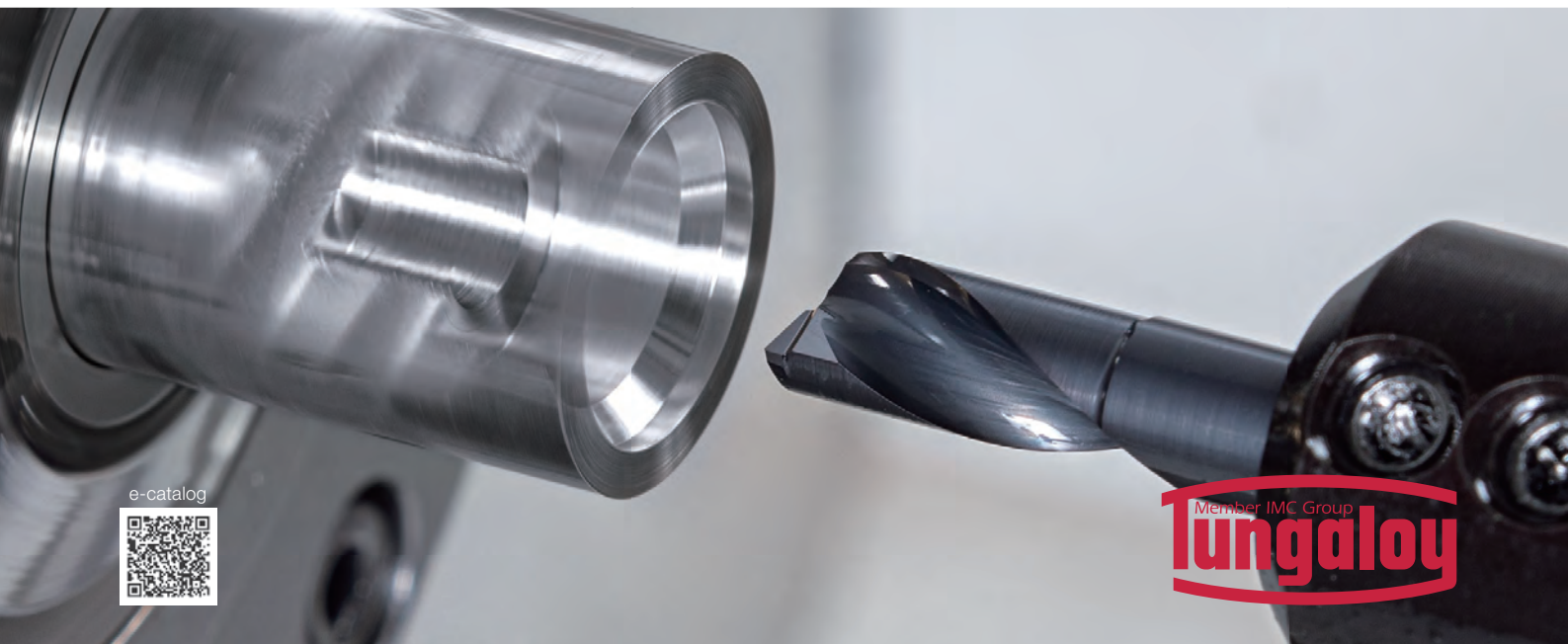
JBBS254-7-L100C-4N

JBBS25-7-L100C-4N

TBMFR07...

From drilling to internal, external, and face turning

DC = \varnothing 3, 4, 5, 6, 7 mm



e-catalog



MULTIFUNCTIONAL TOOLS FOR DRILLING AND TURNING

Reduced machine downtime thanks to eliminating the need for tool changes.

BUY 10 inserts

AND

GET 1 corresponding toolholder

50 %
additional discount!

Inserts (Grade AH725):

XCMT-PS (for DC = $\varnothing 8$ mm)

XOMU-PS (for DC = $\varnothing 10$ - $\varnothing 32$ mm)

Toolholder:

TBM

A-SXUOR/L



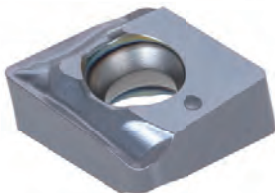
XOMU-PS

Optimized chipbreaker design enables effective chip control in all applications



XCMT-PS

Single-sided insert with 2 corners for multifunctional tools



e-catalog



INNOVATIVE GROOVING TOOLS WITH 4 CUTTING-EDGE INSERTS

The ground insert clamps securely into a unique insert pocket, ensuring high rigidity and repeatability. It is paired with high-productivity PVD grades such as AH7025, AH8005, and AH6235

BUY 10 inserts

AND

GET 1 corresponding toolholder

60 %
additional discount!

BUY 10 inserts

AND

GET 1 corresponding CHP toolholder

40 %
additional discount!

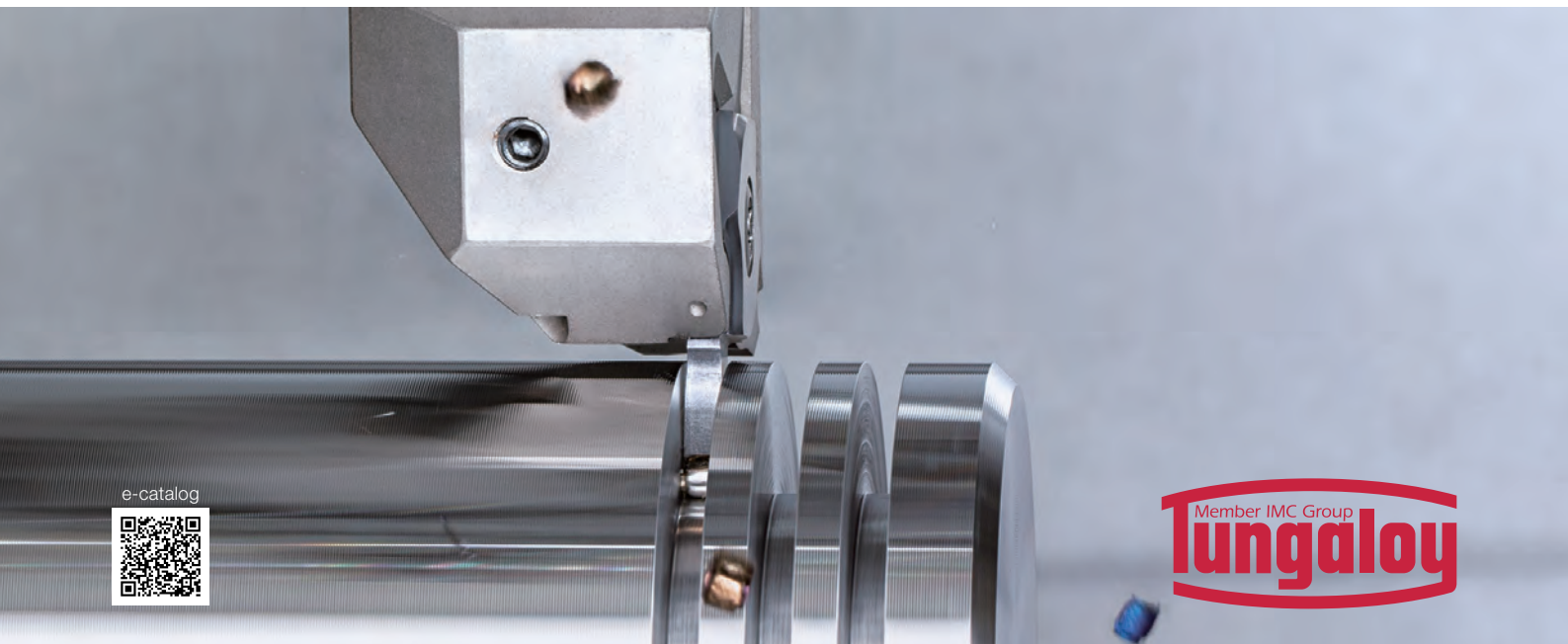


Inserts (Grades AH7025, AH8005 and AH6235):

- TCL27
- TCS27
- TCM27

Toolholder:

- STCR/L
- STCR/L-CHP



e-catalog



INNOVATIVE TURNING TOOL SERIES FOR CNC AUTOMATIC LATHES AND CAM-DRIVEN LATHES

Ideal for machining small parts of 12 mm or smaller diameters

BUY 10 inserts

AND

GET 1 toolholder

FREE
of charge!

Inserts (Grade SH7025/SH725):

JVPN**R/L (for Grooving and Parting-off)

CW = 0.5, 0.6, 0.8, 1 mm

JVFN45R/L (for Front Turning)

JVBN45/70 (Back Turning)

JVTN (Threading)

JVGN (Grooving)

CW = 0.5, 0.75, 0.95, 1.00, 1.50 mm

JVNR/L (Blank insert)

Toolholder:

0606, 0707, 0808, and 1010 type



JVBN...
Back turning



JVGN...
Grooving



JVTN...
Threading



JVPN...
Parting-off



JVFN...
Front turning



JVN...
Blank insert



video



e-catalog



VERSATILE SHOULDER MILLING CUTTER WITH UNIQUE V-SHAPED INSERT BOTTOM FOR MAXIMUM PRODUCTIVITY

Unmatched stability across all materials, with an innovative clamping system

**BUY 10 inserts per
AND pocket** up to max 50 inserts
GET 1 Cutter

**FREE
of charge!**

Limited up to diameter 125 mm

Inserts (Grades: AH3225, AH8015,
AH120, T1215, T3225, KS05F):

AV**T12
AV**T18

Cutter bodies:

Bore type:
TPAV12/18
DCX = $\varnothing 40 - \varnothing 125$ mm

Shank type:
EPAV12/18
DCX = $\varnothing 12 - \varnothing 63$ mm

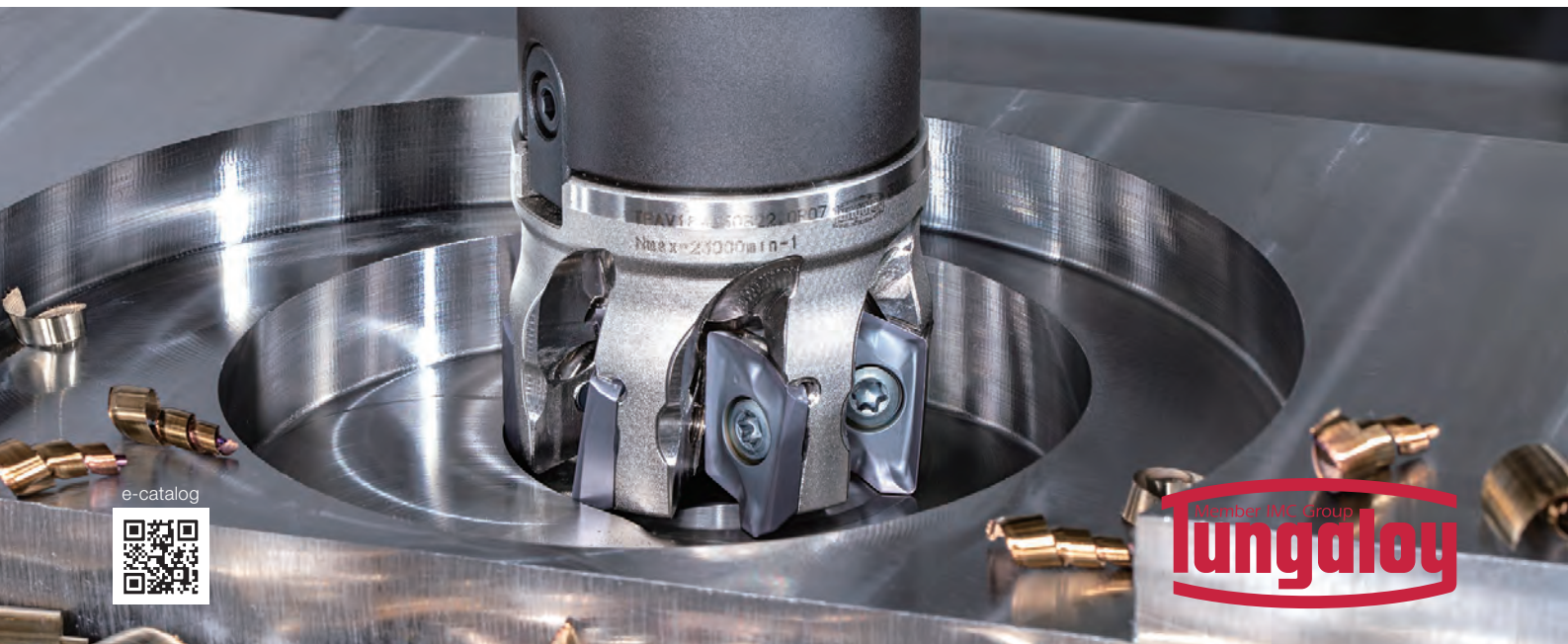
Modular type:
HPAV12/18
DCX = $\varnothing 16 - \varnothing 40$ mm



V shape design prevents insert movement during machining.



AV*T18 Max. depth of cut: 16.5 mm **AV*T12** Max. depth of cut: 11.5 mm



e-catalog



HIGH FEED MILLING CUTTERS WITH SIX CUTTING EDGE INSERTS

The cutter's small entry angle ensures smooth material access, perfect for long reach applications

BUY 10 inserts per
AND pocket up to max 50 inserts
GET 1 Cutter

FREE
of charge!

Insert (Grades: AH3225, AH8015):

WXMU03

Cutter bodies:

Bore type:

TXWX03

DCX = $\varnothing 40 - \varnothing 50$ mm

Shank type:

EXWX03...

DCX = $\varnothing 16 - \varnothing 32$ mm

Modular type:

HXWX03

DCX = $\varnothing 16 - \varnothing 32$ mm



WXMU03-MM

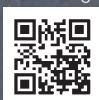
Double-sided,
6-edged insert
APMX = 1 mm



video



e-catalog



MORE THAN 13,000 POSSIBLE COMBINATIONS

Easy and accurate head-holder coupling provides reduced tool change time and high accuracy of cutting point repeatability

BUY 6 heads

AND

GET 1 Steel or Carbide shank

60 %
additional discount!

Heads (Grade: AH715, AH725, AH750, GH730, KS15F):

Square heads: **VEH, VEE, VED**

Face mills: **VFM**

High-feed: **VFX**

Ball: **VBB, VBD, VBE**

Radius: **VRB, VRC, VRD**

Barrel: **VBO**

Bull nose: **VBN**

Lens: **VBL**

Chamfering: **VCA, VCW, VCR**

Chamfering and spot drill: **VCP, VDS**

Center drill: **VDP**

Counterboring: **VGC**

Slotting: **VST, VTB**

Threading: **VMT, VTR**



Shanks:

Steel, Carbide, ER collet type



e-catalog



HEAD-CHANGEABLE DRILL FOR DRILLING LARGE HOLES

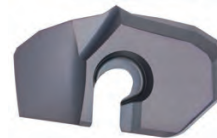
Unique clamping concept and two effective cutting edges on the drill head provide excellent hole quality and high productivity

BUY 4 drill heads

AND

GET 1 drill body
up to 3xD

50 %
additional
discount!



SMC

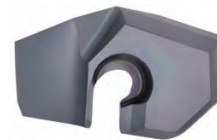
Drill dia.:
ø26 - ø33 mm
High precision drilling
head with self-
centering chisel edge

BUY 6 drill heads

AND

GET 1 drill body
up to 5xD

50 %
additional
discount!



SMP

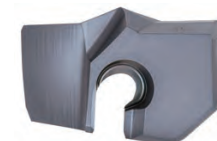
Drill dia.:
ø20 - ø41 mm
General purpose drilling
head ideal for various
drilling applications

BUY 8 drill heads

AND

GET 1 drill body
up to 8xD

50 %
additional
discount!



SMF

Drill dia.:
ø20 - ø41 mm
For efficient drilling of
flat-bottom holes

Drill heads (Grades: AH9130, AH725):

SMC, SMP, SMF

Drill bodies:

TIS (3xD, 5xD, 8xD)

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N-Swiss JOINT ISO inserts

Valid from 1st January to 30th June, 2025

NTK

TURNING & MINIATURE

QUICK-CHANGE MODULAR TURNING HEADS FOR SWISS MACHINES

Reduce machine downtime and increase productivity with faster tool changes.

BUY 1 modular head &
10 ISO inserts

AND

GET 1 Corresponding
N-Swiss shank

FREE
of charge!

BUY 1 modular head &
10 ISO inserts

AND

GET 1 Corresponding
N-Swiss head

50 %
additional discount!

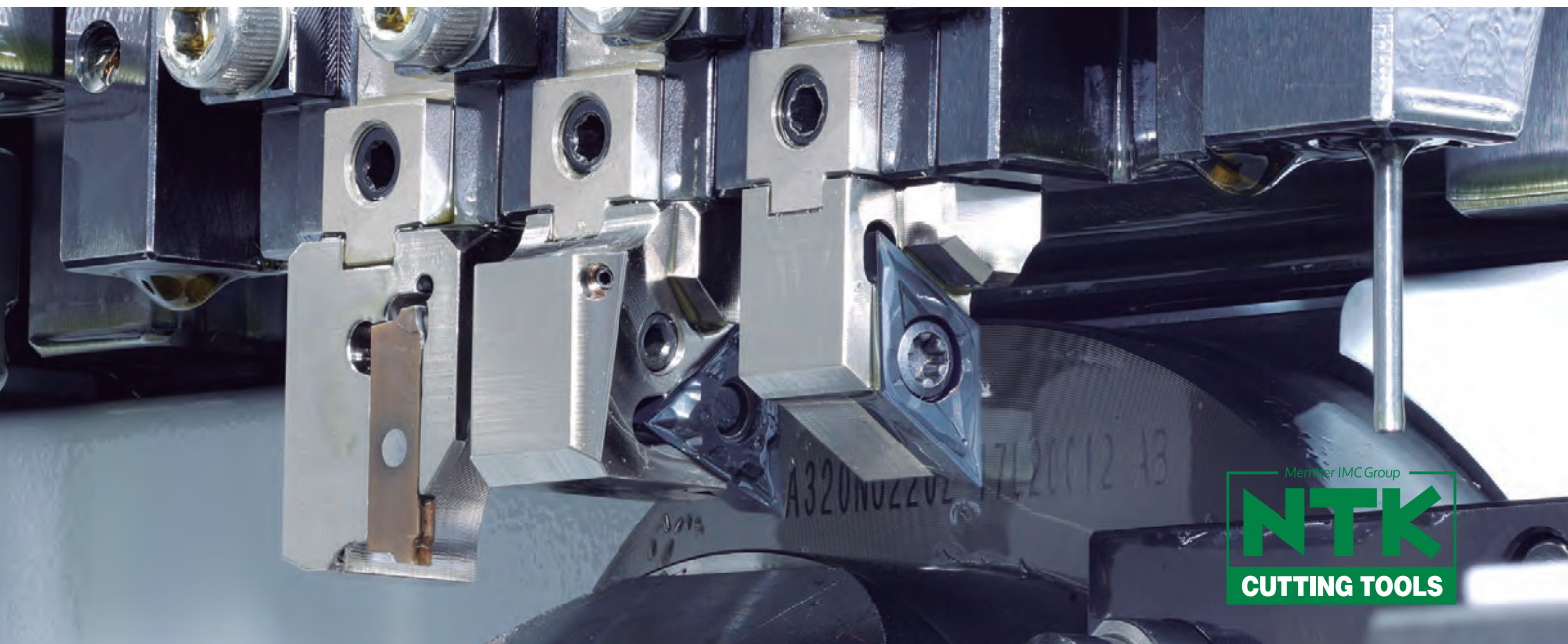
Inserts (Grades NTK650, ST4, DM4, DT4, TM4, QM3, ZM3, VM1):
DCGT, CCGT, VCGT, TNGG

N-Swiss Heads:

QC12-SCLCR09-F02-OH
QC12-SDJCR11-F02-OH
QC12-SVJCR11-F02-OH
QC12-PTXNR16-OH

Tool holder (Shank):

QC-1212F-OH
QC-1212X-OH2
QC-1216F-F15-OH
QC-1216X-F15-OH2
QC-1616X-OH2



Member IMC Group
NTK
CUTTING TOOLS

N-Swiss JOINT NON-ISO inserts

Valid from 1st January to 30th June, 2025

NTK

TURNING & MINIATURE

BUY 1 modular head &
10 inserts

AND

GET 1 Corresponding
N-Swiss shank

FREE
of charge!

BUY 1 modular head &
10 inserts

AND

GET 1 Corresponding
N-Swiss head

50 %
*additional
discount!*

N-Swiss Heads:

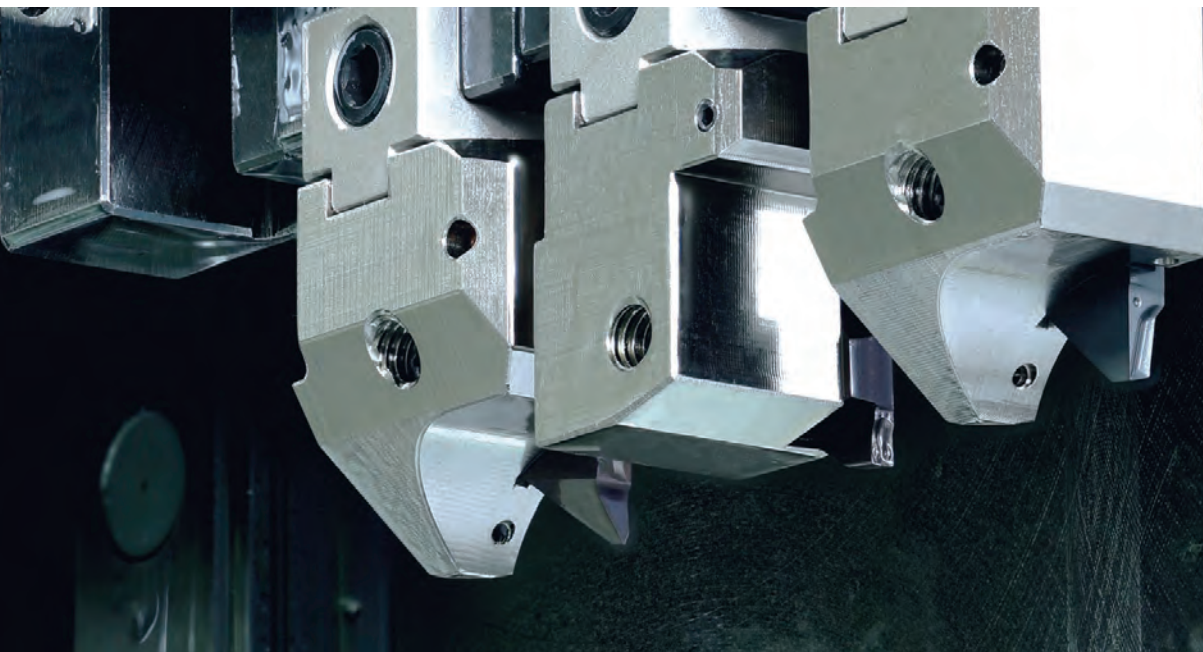
QC12-GTTR00-OH
QC12-TBPR-OH
QC12-TTPR-OH
QC12-CTPR/L-OH
QC12-CTPR/L-SUB-OH
QC12-CTDPR/L-20D20-OH
QC16-CTDPR/L-20D32-OH

Tool holder (Shank):

QC-1212F-OH
QC-1212X-OH2
QC-1216F-F15-OH
QC-1216X-F15-OH2
QC-1616X-OH2

Inserts (Grades NTK650, ST4, DM4, DT4, TM4, QM3, ZM3, VM1):

GTMH32 for grooving CW = 0.3 - 3.0 mm
TBP72 /TBP60 for Back turning
TTP55/TTP60 for Threading
CTP for Cut off CW = 0.5 - 2.0 mm
CTDP for Cut off CW = 2.0, 2.5 mm



Member IMC Group
NTK
CUTTING TOOLS

NTK650 ISO inserts

Valid from 1st January to 30th June, 2025

NTK

TURNING & MINIATURE

OUTSTANDING PRODUCTIVE PVD GRADE FOR VARIOUS MATERIAL GROUPS AND APPLICATIONS

Latest HiPIMS coating technology for Improvement of surface-smoothness and suppression of imperfections in film

BUY 20 ISO inserts

AND

GET 10 Corresponding inserts

FREE
of charge!

BUY 20 ISO inserts

AND

GET 1 Corresponding N-Swiss head

50 %
additional discount!



Inserts (Grades NTK650):

DCGT

CCGT

VCGT

TNGG

TPGT11 for ID boring

(N-Swiss head not available for TPGT11)

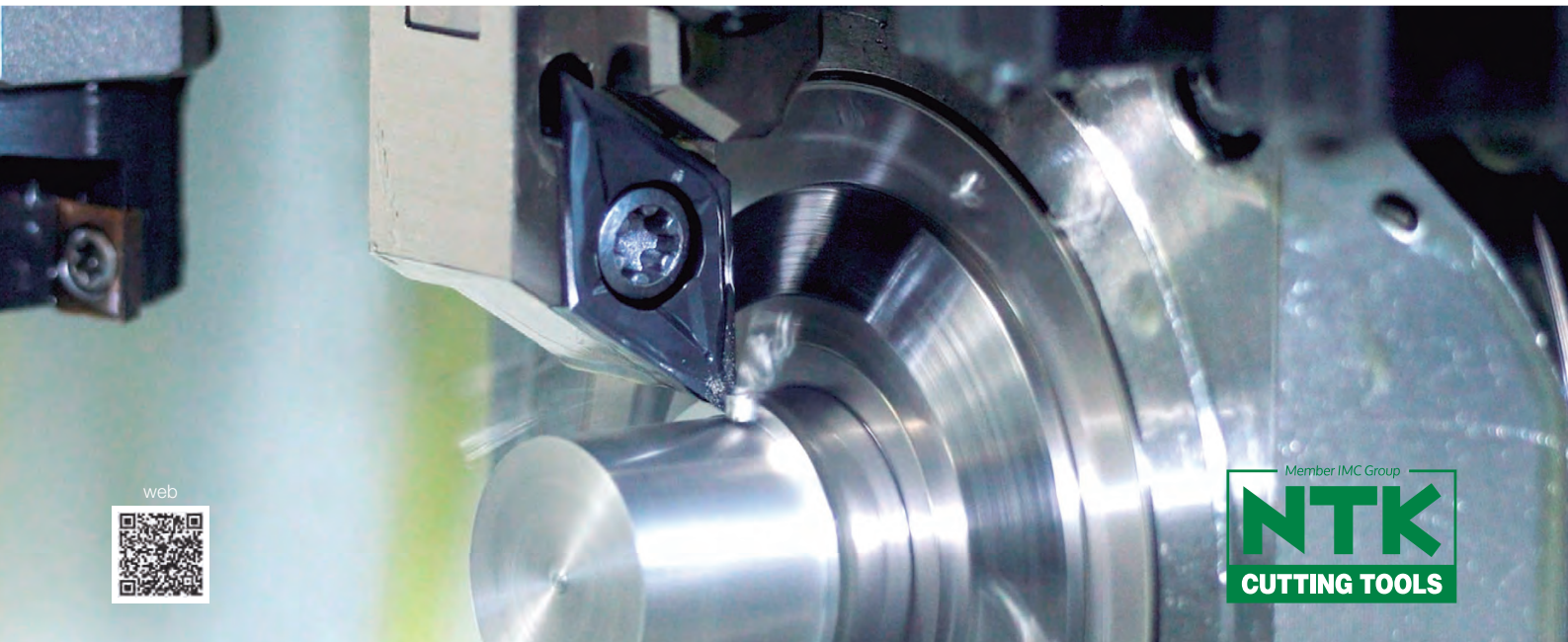
N-Swiss Heads:

QC12-SCLCR09-F02-OH

QC12-SDJCR11-F02-OH

QC12-SVJCR11-F02-OH

QC12-PTXNR16-OH



web



Member IMC Group

NTK
CUTTING TOOLS

NTK650 NON-ISO inserts

Valid from 1st January to 30th June, 2025

NTK

TURNING & MINIATURE

BUY 20 inserts

AND

GET 1 Corresponding toolholder

FREE
of charge!

BUY 20 inserts

AND

GET 1 Corresponding CHP toolholder

50 %
additional discount!

BUY 20 inserts

AND

GET 1 Corresponding N-Swiss head

50 %
additional discount!

Inserts (Grades NTK650):

TBP72 for Back turning

CTP for Cut off

CW = 1.0 - 2.0 mm

GTMH32 for grooving

CW = 0.5 - 3.0 mm

TTP60 for Threading

N-Swiss Heads:

QC12-GTTR00-OH

QC12-TBPR-OH

QC12-TTPR-OH

QC12-CTPR/L-OH

QC12-CTPR/L-SUB-OH

QC12-CTDPR/L-20D20-OH

QC16-CTDPR/L-20D32-OH



TMV chipbreaker

Valid from 1st January to 30th June, 2025

NTK

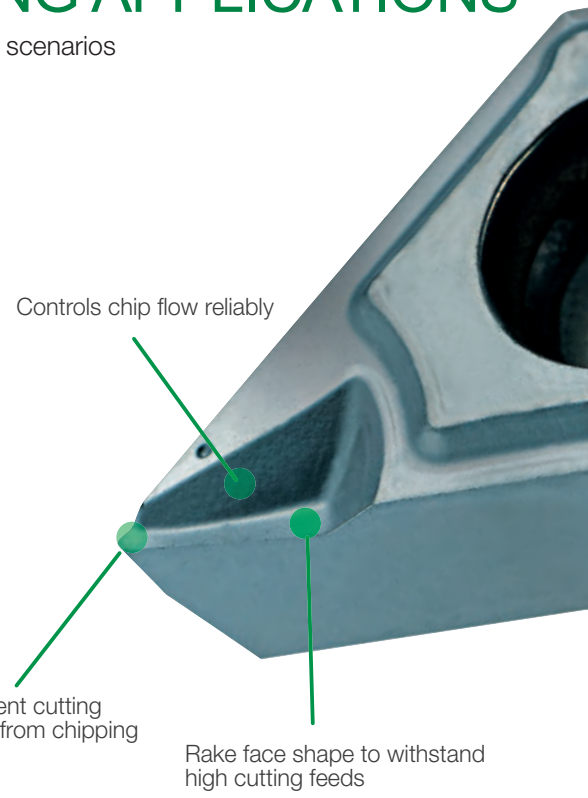
TURNING & MINIATURE

OUTSTANDING CHIPBREAKER FOR VIBRATION AND NON-VIBRATION MACHINING APPLICATIONS

Ensures long tool life and stable chip evacuation even in the most challenging scenarios

BUY 20 ISO inserts
AND
GET 10 Corresponding inserts
FREE of charge!

BUY 20 ISO inserts
AND
GET 1 Corresponding N-Swiss head
50% additional discount!

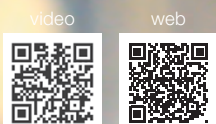
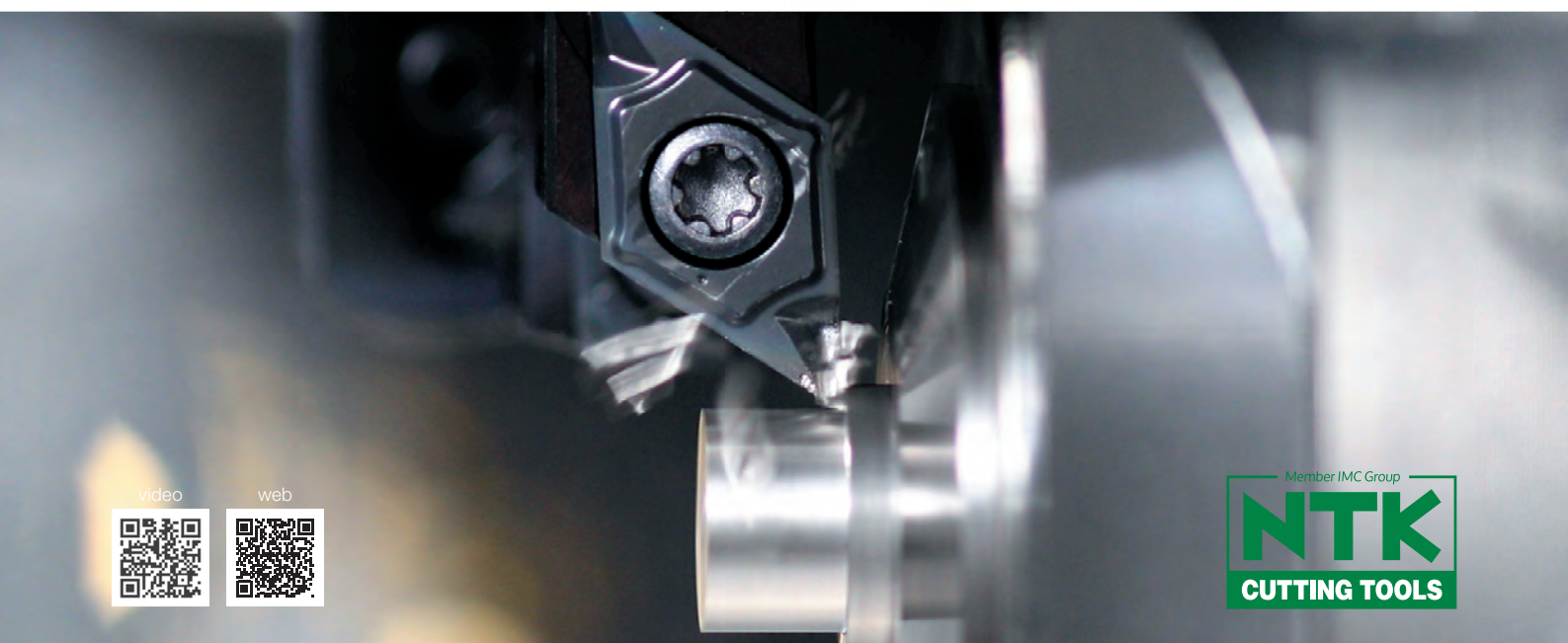
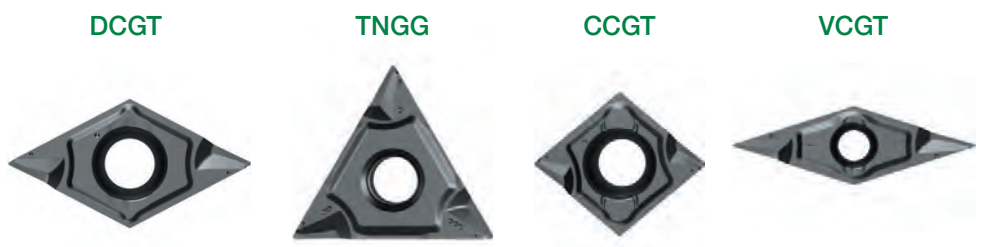


Inserts (Grades NTK650, ST4, DM4, TM4):

- DCGT
- TNGG
- CCGT
- VCGT

N-Swiss Heads:

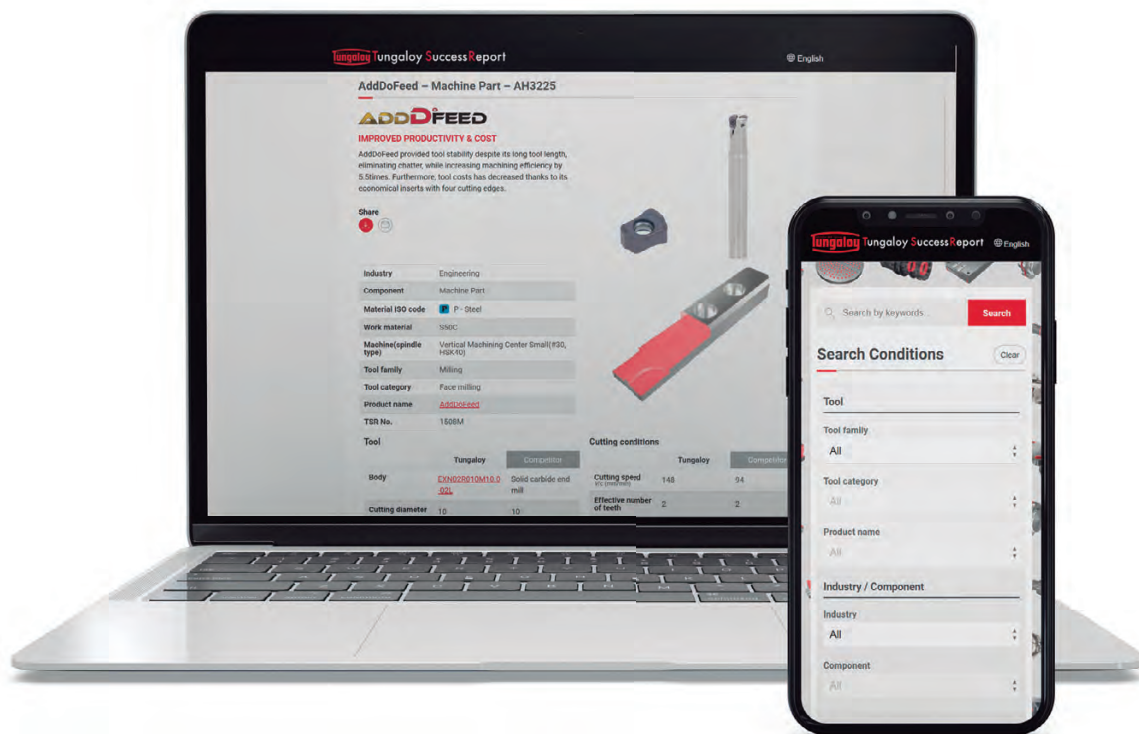
- QC12-SCLCR09-F02-OH
- QC12-SDJCR11-F02-OH
- QC12-SVJCR11-F02-OH
- QC12-PTXNR16-OH



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